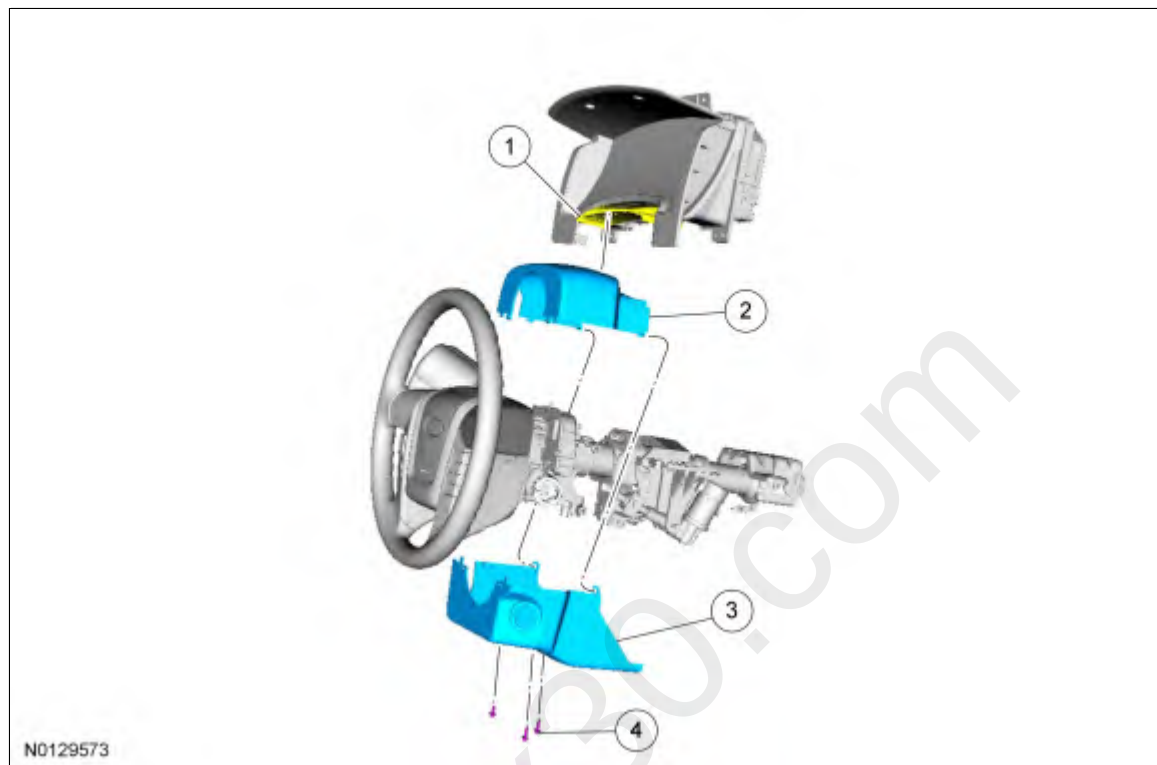


SECTION 211-04: Steering Column
REMOVAL AND INSTALLATION

2014 F-150 Workshop Manual
Procedure revision date: 10/25/2013

Steering Column Shroud — Floor Shift



Item	Part Number	Description
1	—	Instrument cluster trim (part of 15044D70)
2	3530A	Upper steering column shroud
3	3530B	Lower steering column shroud
4	W710485	Lower steering column shroud screw (3 required)

Removal and Installation

1. Remove the 3 screws and the steering column opening trim panel.
2. Separate the instrument cluster trim from the upper steering column shroud.
3. Pull upward on the rearward portion of the upper steering column shroud to separate the clips from the lower steering column shroud.
 - Roll the upper steering column shroud upward on the hinge point and then pull straight rearward to remove the upper shroud.
4. Remove the 3 screws and the lower steering column shroud.
 - To install, tighten to 2 Nm (18 lb-in).
5. To install, reverse the removal procedure.

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